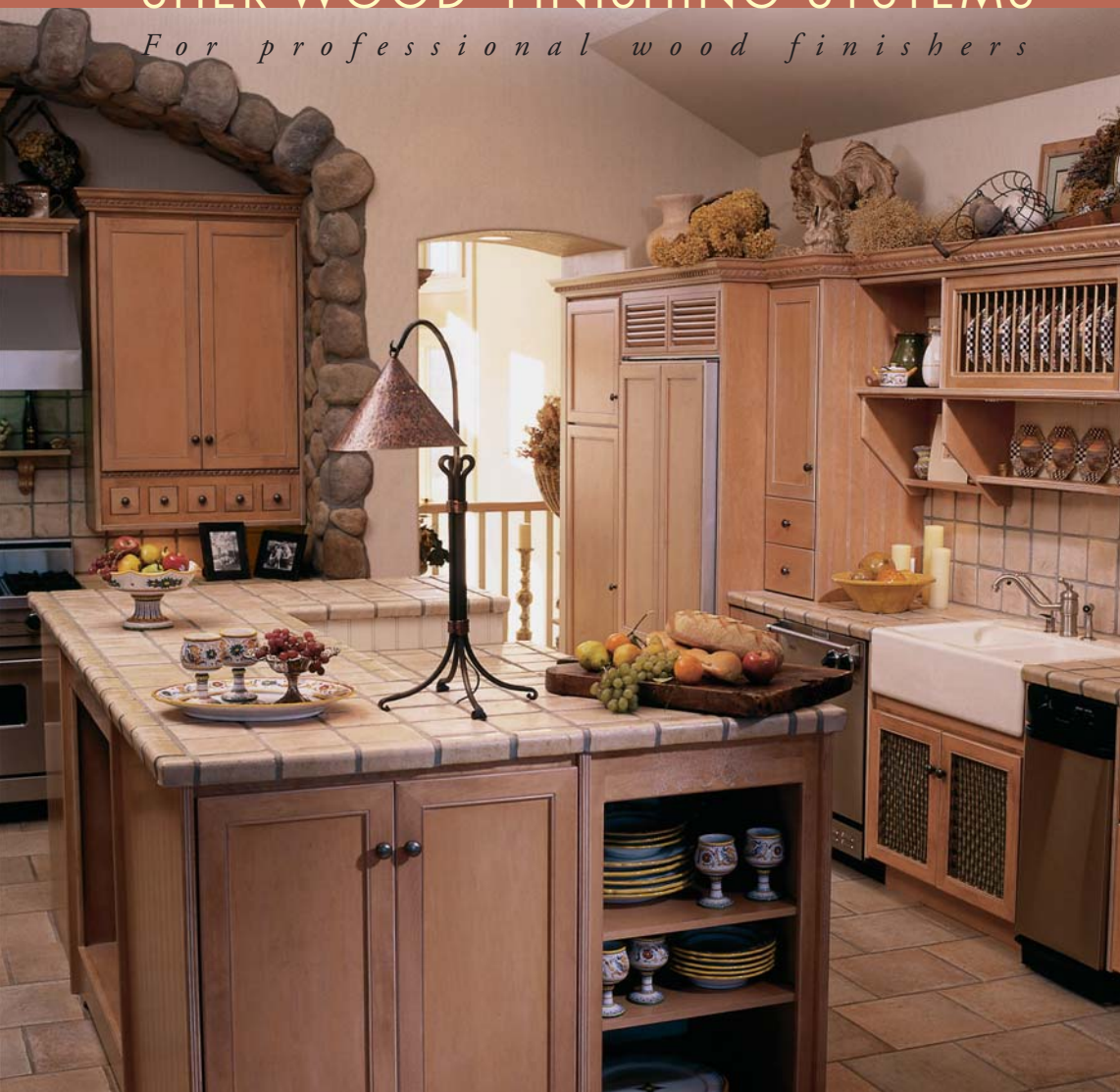


SHER-WOOD® FINISHING SYSTEMS

For professional wood finishers

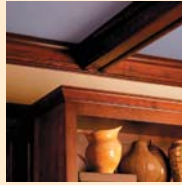


TYPICAL APPLICATIONS



WOOD NOVELTIES

Knock-down furniture
Plaques and picture frames
Miscellaneous wood products



STANDARD ARCHITECTURAL

Casework Cabinetry
Panels Trim
Interior doors Interior baseboards



PREMIUM WOODWORKING

Kitchen cabinets Vanities
Residential furniture Office furniture
Institutional furniture

APPLICATION PROCESS

STEP 1	BAC Wiping Stain	Spray or wipe Sher-Wood® BAC Stain to wood substrate to achieve desired color. Wipe off excess stain.
STEP 2	Vinyl Sealer or Self Sealer	Spray Sher-Wood® Fast Dry Vinyl Sealer T67F6 or Sher-Wood® Vinyl Sealer 24% Solids T67F3 over the Sher-Wood® BAC Wiping Stain.
STEP 3	Topcoat	Select appropriate topcoat from list below to meet your finishing needs.

SHER-WOOD® TOPCOAT SELECTION

	OVERALL RATING	EASE OF USE AND APPLICATION	MAR RESISTANCE TOUGHNESS	MOISTURE & CHEMICAL RESISTANCE	RESISTS YELLOWING
Hi-Build Lacquer T70CT1	★★	★★★★	★	★	★
Moisture Resistant Lacquer T70F22	★★	★★★★	★	★★	★
Pre-Cat Lacquer T77F37*	★★★	★★★	★★★	★★★	★
CAB Acrylic Lacquer T75F17	★★★	★★★★	★★	★★	★★★★
Pre-Cat Acrylic Conversion Lacquer T77F62*	★★★	★★★	★★★	★★★	★★★★
Water White Conversion Varnish V84F82*	★★★★	★★	★★★★	★★★★	★★★★

KEY: Fair ★ Good ★★ Very Good ★★★ Excellent ★★★★
* Self Sealing



Sher-Wood® Finishing Systems meet the performance testing of the Kitchen Cabinets Manufacturing Association (KCMA) and Architectural Woodwork Institute (AWI).



Partner with a company that the leading wood manufacturers trust for innovation and service.



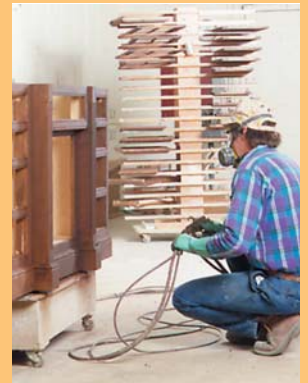
At Sherwin-Williams, we pay special attention to the craftsmen – the woodwork and cabinet finishers, furniture builders and creators of wood novelty items who look at their jobs as more than jobs, but as works of art.

For more than 135 years, we've been providing leading technologies to manufacturers large and small. Our Sher-Wood® Finishing Systems, which include stains, sealers and topcoats, are the most complete in the industry. With the ability to custom tint in our stores, we can deliver custom stains quickly and easily.

Plus, with a large selection of rags, sandpaper and tack cloths, you can get everything needed for the job in one convenient place. And speaking of convenience, you'll find 3,000 Sherwin-Williams stores across North America.

This brochure contains detailed information on our Sher-Wood® product lines, which are used and trusted by the nation's leading manufacturers of wood products. This guide will help you determine which coatings are best for a particular job. So each job does, in fact, turn out to be a work of art.

For more information on Sherwin-Williams products, services and support, contact your nearest Sherwin-Williams Store or Sales Representative, or call 1-800-524-5979 to have a rep contact you.



SHERWIN-WILLIAMS. BRINGING YOU THE BEST IN QUALITY

SHER-WOOD® BAC WIPING STAIN

Offers penetration, workability, high performance and can accept custom colorants, providing customers with the opportunity to have custom stain matching done in Sherwin-Williams stores.

- Wide range of color capability
- Spray, wipe or brush apply
- Excellent clarity
- Fast drying – can be recoated in 1 hour
- HAPS compliant

SHER-WOOD® FAST DRY VINYL SEALER T67F6 & SHER-WOOD® VINYL 24% SOLIDS TOPCOAT

Designed to go over our Sher-Wood BAC Wiping Stain to seal and protect the stain and contribute to build and clarity. With these vinyl sealers you can use any of the Sher-Wood solvent-based topcoats.

- Improved moisture resistance over nitrocellulose lacquer sealers
- Provides sandable and smooth finish for topcoat
- Can be catalyzed for use under catalyzed topcoats
- HAPS compliant
- Available in 24% Solids (T67F3) or Fast Dry version (T67F6)

SHER-WOOD® HI-BUILD LACQUER T70CT1

A clear topcoat for a high-build smooth appearance with fewer applications. Excellent adhesion over vinyl sealers and cold check resistance.

IDEAL FOR WOOD NOVELTIES

- Fast drying – can be recoated in 1 hour
- Dry to touch in 10 minutes
- Produces good build
- Cold check resistance
- HAPS compliant
- Meets the KCMA requirements when used over Sher-Wood Vinyl Sealer
- Available in gloss and medium rubbed

SHER-WOOD® MOISTURE RESISTANT LACQUER T70F22

A clear, general purpose, easy-to-apply topcoat that provides resistance to moisture and household chemicals. It offers excellent adhesion and cold check resistance.

IDEAL FOR WOOD NOVELTIES

- Excellent adhesion
- Can be sanded in 30 minutes, top coated in 60 minutes
- Dry to touch in 15 minutes
- Meets the KCMA requirements when used over Sher-Wood Vinyl Sealer
- Available in gloss, medium rubbed and dull rubbed



LITY, DURABILITY AND COLOR SELECTION.

SHER-WOOD® CAB ACRYLIC LACQUER T75F17

Clear topcoat that protects and provides the best resistance to yellowing for a lacquer product. It is also intended for use over white and light colored stains.

IDEAL FOR STANDARD ARCHITECTURAL AND PREMIUM WOODWORKING

- Fast drying
- Excellent film clarity and color retention
- Excellent print resistance after overnight dry
- May be used directly over solid color lacquers as a "scuff" coat
- HAPS compliant
- Meets the KCMA specifications when applied over Sher-Wood Vinyl Sealers
- Available in gloss, medium rubbed, bright rubbed and dull rubbed

67F3

SHER-WOOD® LACQUER (PRE-CATALYZED) T77F37

A fast-drying, high-performance conversion lacquer for the general wood finishing market. It offers the best durability for a lacquer product. After catalyzation, it provides 6 months pot life as a pre-cat lacquer.

IDEAL FOR STANDARD ARCHITECTURAL

- Very fast dry to handle, stack and pack
- Good resistance to household chemicals and stains
- Very good moisture resistance
- Very good toughness and mar-resistance
- HAPS free and ready to spray
- Meets the KCMA requirements when used over Sher-Wood Vinyl Sealers as self-sealed
- Available in dull, medium, bright and gloss

SHER-WOOD® PRE-CAT ACRYLIC CONVERSION LACQUER T77F62

A HAPS free CAB-Acrylic catalyzed wood finish that is water white with very good non-yellowing properties, very good abrasion resistance, as well as a 6-month pot life. It is recommended for clear coating pickled light pastel and natural unstained woods.

IDEAL FOR PREMIUM WOODWORKING

- Fast drying
- Ready to spray, no reduction required
- Very good toughness and mar-resistance
- Meets the KCMA requirements when used over Sher-Wood Vinyl Sealers as self-sealed
- Available in gloss, bright rubbed, medium rubbed, and dull rubbed

Sealers

SHER-WOOD® WATER WHITE CONVERSION VARNISH V84F82

A premium catalyzed wood finishing system providing water white color and excellent resistance to yellowing. It is recommended for use over any color stain, and has particular application over white "pickled" and light color stains.

IDEAL FOR PREMIUM WOODWORKING

- Fast dry
- Excellent mar-resistance
- Excellent moisture and chemical resistance
- High solids, high build
- HAPS compliant
- Meets the KCMA requirements when used over Sher-Wood Vinyl Sealers as self-sealed
- Available in dull, medium, bright, and gloss

Sealers



www.sherwin-williams.com